

Amendments to the Claims

The following listing of the claims replaces and supersedes all previous listings.

Listing of the Claims

1. (Currently Amended) A security paper for producing value documents, including a creasable, foldable, multilayer substrate ~~[[and]]~~ comprising at least one paper layer laminated ~~coated with self-supporting plastic foil~~ on both sides all over to plastic foil, wherein ~~characterized in that~~ at least the plastic foil is equipped with at least one security feature, wherein the plastic foil has a thickness of 1 to 20 μm , ~~preferably 6 to 15 μm and the at least one paper layer has a weight of 50 to 100 g/m².~~

2. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the paper layer is interrupted.

3. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the security feature of the plastic foil is selected from a printed image, diffraction structures, a metallization, luminescent substances, thin-film elements, liquid crystals, magnetic pigments, thermochromic substances, photochromic substances and dyes.

4. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the security feature is a printed image executed by intaglio printing.

5. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the plastic foils on different sides of the paper layer are under different strains.

6. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the security paper comprises annual plant fibers.

7. (Currently Amended) The ~~[[A]]~~ security paper according to claim 1, wherein ~~characterized in that~~ the security paper comprises at least partly of synthetic fibers.

8. (Currently Amended) The [[A]] security paper according to claim 1, wherein ~~characterized in that~~ the paper layer is equipped at least with a security feature.

9. (Currently Amended) The [[A]] security paper according to claim 1, wherein ~~characterized in that~~ the security feature in the paper layer is a watermark.

10. (Currently Amended) The [[A]] security paper according to claim 1, wherein ~~characterized in that~~ the security feature is selected from a security thread, printed image, diffraction structures, a metallization, luminescent substances, thin-film elements, liquid crystals, magnetic pigments, thermochromic substances, photochromic substances and dyes.

11. (Currently Amended) The [[A]] security paper according to claim 1, wherein ~~characterized in that~~ security features of at least one of the paper layer, the plastic foil or further layers are applied or incorporated in register.

12. (Currently Amended) The [[A]] security paper according to claim 1, wherein ~~characterized in that~~ security features of at least one of the paper layer, the plastic foil or further layers are applied or incorporated such that they complement each other to form a combined information pattern.

13. (Currently Amended) A value document wherein ~~characterized in that~~ the value document has a creasable substrate according to claim 1.

14. (Currently Amended) A method for producing a creasable security paper according to claim 1, wherein ~~characterized in that~~:

- a) at least one paper layer is produced in a paper machine, and
- b) then the paper layer is laminated on self-supporting plastic foil ~~is applied to both surfaces of the paper layer all over to plastic foil~~, the plastic foil being already equipped with at least one security feature or equipped therewith after application, the plastic foil having a thickness of 1 to 20 μm , ~~preferably 6 to 15 μm .~~

15. (Currently Amended) The [[A]] method according to claim 14, wherein
~~characterized in that~~ the plastic foil is printed after application.

16. (Currently Amended) The [[A]] method according to claim 15, wherein
~~characterized in that~~ the printing process is intaglio printing.

17. (Currently Amended) The [[A]] method according to claim 14, wherein
~~characterized in that~~ the plastic foil is cold-laminated on the paper layer.

18. (Currently Amended) The [[A]] method according to claim 17, wherein
~~characterized in that~~ a water-soluble laminating adhesive is used in cold lamination.

19. (Cancelled).

20. (Previously Presented) The security paper of claim 1 wherein said value
documents are bank notes or checks.

21. (Previously Presented) The security paper of claim 6 wherein said annual
fibers are cotton fibers.

22. (Previously Presented) The value document of claim 13, comprising a bank
note or check.

23. (Currently Amended) The [[A]] security paper of claim 7, wherein the
synthetic fibers are polyamide fibers.

24. (Currently Amended) The security paper according to claim 1, wherein the at
least one paper layer has a weight of ~~50-100 g/m²~~, preferably 80-90 g/m².

25. (Currently Amended) The method for producing a creasable security paper
according to claim 14, wherein the at least one paper layer has a weight of ~~50-100 g/m²~~,
preferably 80-90 g/m².

26. (New) The security paper according to claim 1, wherein the plastic foil has a
thickness of 6 to 15 μm .

27. (New) The method according to claim 14, wherein the plastic foil has a thickness of 6 to 15 μm .

28. (New) A method for producing a creasable, foldable security paper for producing value documents, wherein:

- a) at least one paper layer is produced in a paper machine, the at least one paper layer having a weight of 50 to 100 g/m^2 , and
- b) then plastic foil is extruded onto both surfaces of the paper layer all over, the plastic foil being already equipped with at least one security feature or equipped therewith after application, the plastic foil having a thickness of 1 to 20 μm .

29. (New) The method according to claim 28, wherein the plastic foil has a thickness of 6 to 15 μm .